

# DragonFire Racing

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**FEEL THE HEAT!**

## DragonFire RacePace BackBones Installation Instructions

Congratulations on your purchase of the DragonFire RacePace BackBones. As part of our RacePace modular cage system the BackBones are a great addition to any RZR. The BackBones will give you additional support and add an aggressive look to your cage.

*(Note: This product will only work with DragonFire bumpers)*



- \*Do not use if there is signs of damage
- \*If roll over occurs inspect for damage and replace if needed
- \*Improper install may result in damage to roll cage and/or bumper
- \*Injury can result from rollover, use this product with caution

### Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Tools Required
3/16 Allen Wrench
5/32 Allen Wrench

**Step 1:** Remove all pieces from the packaging, make sure that everything is accounted for and not damaged. (If there is anything missing or damaged contact your authorized DragonFire dealer)

**Step 2:** Remove all six bolts and top half of cage clamp, from each tube clamp (A&B) using 5/32 & 3/16 Allen wrench.



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**Step 3:** Place BackBones between top of cage and rear bumper so that the beds in the tube are facing away from each other. Check to see that both tube clamps are sitting flush and Back Bones appear to be even. *(Use photo as reference)*

**Step 4:** Secure the tube clamps at each end by loosely re-installing the top clamp and 6 bolts.

**Step 5:** Check to see that the BackBones are even and at the desired position. Hand tighten each of the cage clamp bolts evenly, until snug. *(7 foot pounds)*

**Step 6:** Installation is now complete.

**PRO Tip:**

*Make sure to regularly check each cage clamp bolt to ensure it is snug*  
For further assistance contact your authorized DragonFire dealer.

