

# DragonFire Racing

2330 W. Broadway Rd #112

Mesa, AZ 85202

1 (800) 708-9803

[WWW.DRAGONFIRERACING.COM](http://WWW.DRAGONFIRERACING.COM)



**FEEL THE HEAT!**

## DragonFire RockSolid™ Front Bumper Installation Instructions

Congratulations on your purchase of the new RockSolid™ front bumper. Through years of testing and refining we have completed the best sheet metal style front bumper on the UTV market. Using our years of off road knowledge we have created this bolt-on masterpiece.

### Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Tools Required
(1) Flat Head Screw Driver
(1) T25 Torx Bit
(2) ½" Wrench
(1) 7/16" Wrench
(1) 7/16" Socket
(2) 9/16" Wrench
(1) 7/32" Allen Wrench
Expandable Magnet (Optional)



- Do not use if there is any sign of damage or fatigue
- This bumper is not designed to protect against front end collision
- Do not use this bumper to push or pull other vehicles
- Will increase overall vehicle length

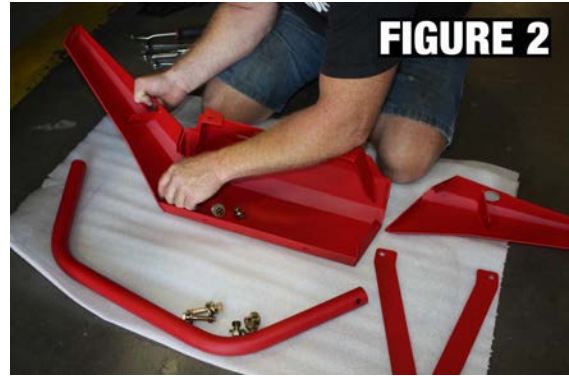
**Step 1:** Place vehicle on flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

**Step 2:** Remove front grill insert. If your RZR does not have a removable grill, remove hood and top black plastic cowling above radiator (indicated by arrows). (Seen in figure 1)



Dragonfire Racing

**Step 3:** Layout bumper pieces and hardware so that rear of bumper is facing you. Start by bolting one side section to the center main section using supplied hardware. Leave loose for the time being. (Seen in figure 2) (Use hardware group A)



**Step 4:** Insert top tube into hole on side section of bumper. (Note: this is directional, the hardware holes will not align if tube is installed incorrectly) bolt tube into place loosely using supplied hardware. Now install other side section by first inserting top tube and bolting both side section and tube into place loosely. (Seen in figure 3) (Use hardware group B)



**Step 5:** Flip bumper over and check that gaps are satisfactory. Once this is reached go back through bumper hardware and tighten hand tight.

**Step 6:** Insert lower bumper mount through winch cover hole and secure with supplied hardware to bottom side of plate located on front clip frame, use the factory holes for this step. (Seen in figure 4 & 5) (Use hardware group C)



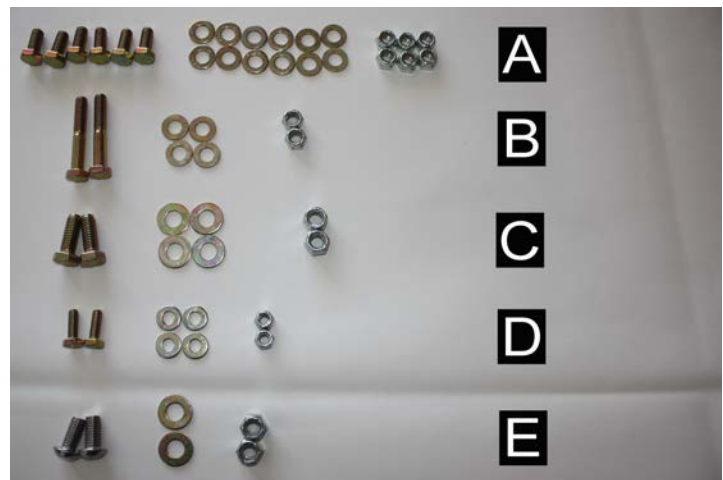
**Step 7:** Install bumper assembly starting at the top mounting points using supplied hardware. Followed by lower mounting points using supplied hardware. Make sure all mounting points are secure. (Seen in figure 6 & 7 & 8) (Use hardware group D & E)



**Step 8:** Re-install any factory plastics that may have been removed during this process. Lower winch cover may be trimmed to fit at your discretion.



\* Hardware List located to the right



**\* For further assistance please contact your authorized DragonFire dealer.**

